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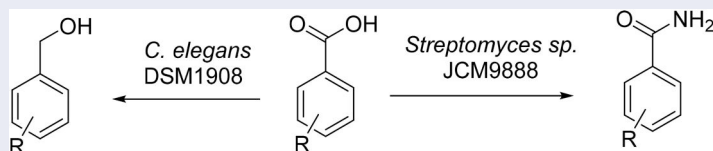
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ABSTRACT

An efficient conversion of *ortho*, *meta* and *para* fluoro- and trifluoromethyl-substituted benzoic acids to the corresponding benzamides in fermentations of the soil bacterium *Streptomyces* sp. JCM9888 is described. We also report the efficient reduction of the same class of substrates to the corresponding benzyl alcohols with the fungi *Cunninghamella elegans*. These biotransformations were surprisingly efficient and may have value as disruptive technologies in process chemistry.

GRAPHICAL ABSTRACT



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benzamides; benzyl alcohols

1. Introduction

Given the requirement for sustainable processes, biotransformations are becoming an increasing focus of attention in the development of disruptive technologies for process chemistry (Sheldon and Pereira 2017). There are a myriad of reactions represented in biotransformations, many involving the oxidation and reduction of functional groups as these represent among the most desirable transformations in synthetic chemistry (Klatte and Wendisch 2014). Also, amide formations from carboxylic acids are claimed to account for around one fifth of all chemical transformations conducted in industry, although there are remarkably few biotransformation protocols that make amides from carboxylic acids (Wood et al. 2017; Dorr and Fuerst 2018). It was in this context that we decided to report some recent unexpected observations in the biotransformations of selectively fluorinated benzoic and related acids. There are reports over the years

addressing the reduction of benzoic acids using various fungal strains such as *Dichomitus albidofuscus* (white rot fungi) (Zhuk et al. 2021), *Nocardia asteroides* (Kato et al. 1988), *Desulfomicrobium escambiense* (Genthner et al. 1997), *Desulfovibrio vulgaris* PY1 (Bock et al. 2000) and *Pyrococcus furiosus* (van den Ban et al. 1999). In this paper, we report a similar reductive transformation with the fungus *Cunninghamella elegans*. This fungus is more widely known as a model of mammalian P-450 oxidative metabolism and a number of laboratories have explored its ability to oxidatively degrade organofluorine compounds (Asha and Vidyavathi 2009; Amadio and Murphy 2010). Our original objective was to challenge the fungus with *ortho*, *meta* and *para* fluoro- and trifluoromethyl-substituted benzoic acids, to explore halide metabolism. In the event, these compounds proved stable to dehalogenation, but instead they underwent very efficient carboxylate reduction to their corresponding benzyl

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alcohols. Interestingly too, when we incubated the benzoic acids with *Streptomyces* soil bacteria, we observed that *Streptomyces* sp. JCM9888 (Isono et al. 1984) was able to convert the benzoic acids to the corresponding benzamides with high efficiency. This study was extended to fluorinated cinnamic and phenylacetic acids and their respective amides were observed. Although a very common chemical transformation, this is a rare biotransformation that may prove of some value as a disruptive technology.

2. Materials and methods

2.1. Chemicals

The benzoic acid substrates were of analytical grade purchased from Sigma Aldrich (Gillingham, UK, St. Louis, MO, and Darmstadt, Germany), Alfa Aesar (Shanghai, China) and Fluorochem (Hadfield, UK).

2.2. Microbes

Cunninghamella elegans DSM1908 was obtained from the German Collection of Microorganisms and Cell Cultures GmbH (Braunschweig, Germany). *Streptomyces* sp. JCM9888 used for this study was obtained from the Japan Collection of Microorganisms (Tsukuba, Japan).

New plates of *Cunninghamella elegans* were cultivated according to the procedure described by Amadio et al. (2010) and Khan and Murphy (2021). Briefly, the fungal mycelia were first grown on Sabouraud dextrose agar (SDA) plates (for five days at 28 °C) from an inoculum prepared by homogenizing the mycelium of the fungus (DSM1908) in 100 mL of sterile saline solution (0.8% w/v) and stored at 4 °C on maturation. Liquid cultures of the fungi were grown in Erlenmeyer shake flasks (250 mL) containing sterile Sabouraud dextrose broth (50 mL) inoculated with a uniform square cut of mature SDA gels of *C. elegans* and incubated for 72 h at 28 °C and 150 rpm agitation. The fungus was then used for biotransformation experiments by adding the benzoic acid substrates (7–8 mg) dissolved in dimethylformamide (DMF) (50 µL) and then further incubated for 72 h at 28 °C at 150 rpm. All incubations were carried out in triplicate.

The fungal biomass was separated from the supernatant, and the supernatant extracted with ethyl acetate (3 × 50 mL) and then dichloromethane (3 × 50 mL). The organic extracts were combined and evaporated for NMR analysis.

Analysis of the resulting extracts was carried out by ¹H NMR and ¹⁹F{¹H} NMR on 400 MHz and 500 MHz

Bruker Avance spectrometers (Billerica, MA). Metabolites were further isolated via column chromatography using Merck Geduran silica gel (Kenilworth, NJ; 250–400 mesh) eluting with dichloromethane and with added ethyl acetate (10–20%) to add polarity.

Spores of *Streptomyces* sp. JCM9888 were grown following published protocols (Zhao et al. 2014) on ISP4 agar plates (per litre: 10 g soluble starch, 1 g K₂HPO₄, 1 g MgSO₄·7H₂O, 1 g NaCl, 1 g (NH₄)₂SO₄, 1 g CaCO₃, 20 g agar) incubated at 30 °C for five days. Spores of *S. sp.* JCM9888 were added to tryptic soya broth (TSB) media (50 mL made from per litre: 30 g trypticase soy broth, 3 g yeast extract, 13 g NaCl, 0.34 g KCl, 4 g MgCl₂·6H₂O, 3.45 g MgSO₄·7H₂O, 0.25 g NH₄Cl, 0.14 g CaCl₂) and incubated for two days at 28 °C on a shaker (150 rpm). An aliquot (1 mL) of this preculture was used to inoculate 50 mL of fermentation broth (per litre: 5 g cotton seed media, 5 g yeast extract, 10 g soluble starch, 10 mM MgSO₄·7H₂O, 0.001 g CoCl₂, FeSO₄·7H₂O) (Takahashi and Beppu 1982). The culture was shaken (150 rpm) in Erlenmeyer shake flasks (250 mL) for 48 h. On day 3, the benzoic acids (7–8 mg) were added to the fermentation broth and incubated for six days. The cultures were harvested and centrifuged (6000 rpm, 4025 × *g*, 12 min), and the supernatant was extracted with ethyl acetate (2 × 50 mL). Products were purified by column chromatography.

3. Results and discussion

In the first instance, the selectively fluorinated *ortho*, *meta* and *para*, fluorobenzoic acids **1b–d**, the structures of which are shown in Figure 1, were incubated with *C. elegans* as described in Section 2.

After three days, the product extracts were analysed by ¹⁹F NMR and in all cases there had been an efficient conversion to new fluorinated products (Figure 2). Purification and analysis indicated that these new products were exclusively the corresponding benzyl alcohols **5a–d**, respectively. The identity of the benzyl alcohols was verified by ¹H- and ¹⁹F NMR by comparison with reference compounds. There was no evidence of any other products being generated by ¹⁹F NMR, so both conversions and selectivity were judged to be high, although conversion of the *ortho* fluoro benzoic acid **1d** to benzyl alcohol **5d** was the most sluggish. Similarly, the three trifluoromethyl benzoic acid isomers **2a–c** were incubated in cultures of *C. elegans* and again these underwent selective and efficient bio-conversions to benzyl alcohols **6a–c**, certainly for the *meta* and *para* benzoic acids. Again, the

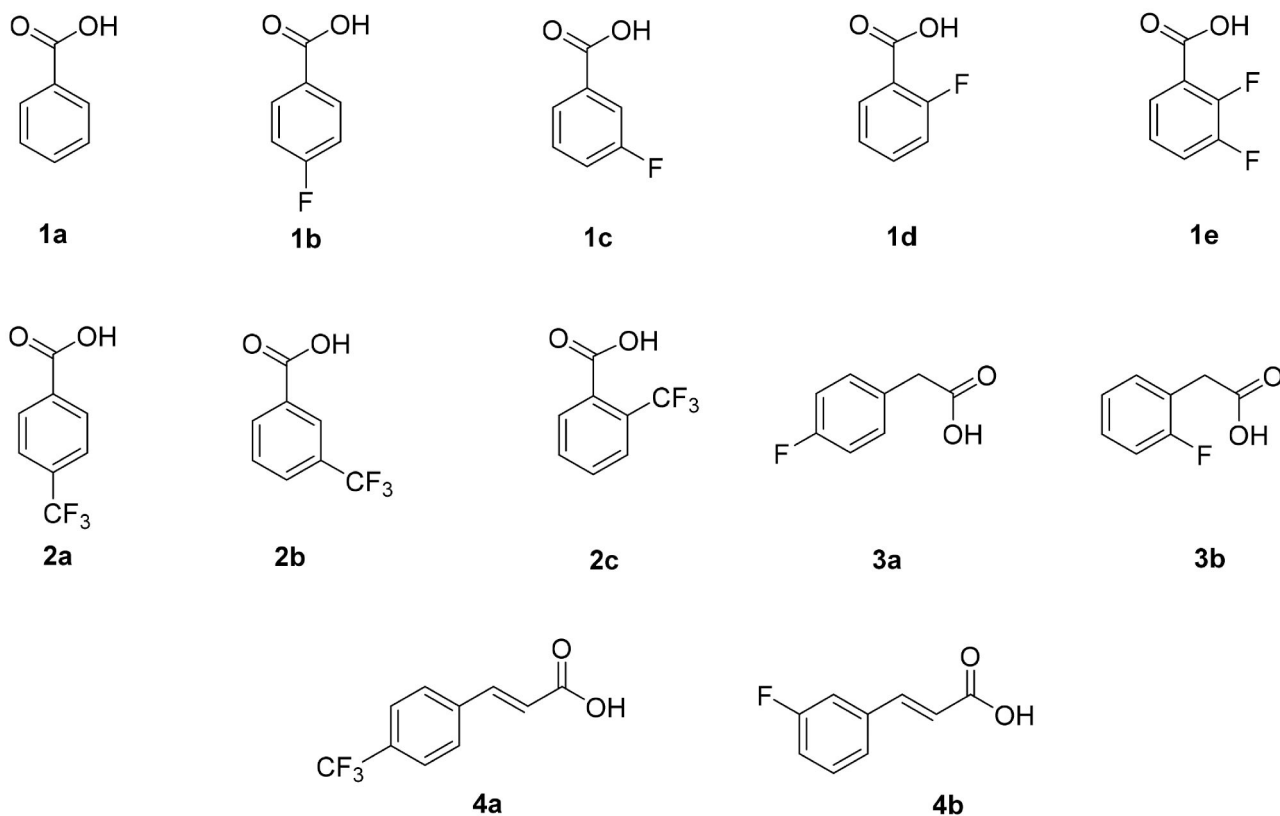


Figure 1. Benzoic **1a–e** and **2a–c**, phenylacetic **3a–b** and cinnamic acids **4a–b** used as substrates for biotransformations.

identity of the corresponding benzyl alcohols was determined by ^1H - and ^{19}F NMR comparison with reference benzyl alcohols after purification by chromatography. All transformations were carried out in triplicate and we note particularly efficient transformations for the *meta* and *para* substituted substrates. For *ortho*-fluoro benzoic acid **1d**, the transformation was noticeably slower and there was no conversion at all observed for *ortho*-trifluoromethylbenzoic acid **2c**, perhaps consistent with the steric impact of the *ortho* substituent close to the carbonyl on the reducing enzyme. There are some reports in the literature (e.g. Kato et al. 1988; Genthner et al. 1997; van den Ban et al. 1999; Bock et al. 2000; Zhuk et al. 2021) where fungi have been shown to have the ability to reduce carboxylic acids, and particularly benzoic acids in this way; however, this study significantly extends the range of fluorinated benzoic acids and used the model organism *C. elegans*.

The monofluoro and trifluoromethyl benzoic acids **1b–d** and **2a–c** (Figure 1) were then explored in incubations with two *Streptomyces* bacterial strains, *Streptomyces calvus* and *Streptomyces sp.* JCM9888. These particular strains were selected as they are of current interest in our laboratory as halogenated sulfamoyladenosine antibiotic producers (Zhao et al. 2014; Wojnowska et al. 2023). Incubations with *S. calvus* did

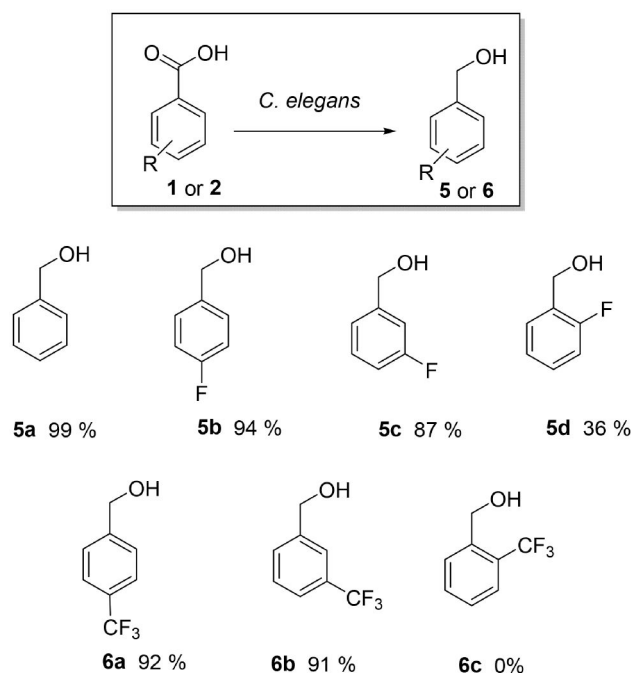


Figure 2. Bioconversions of benzoic acids **1–2** to benzyl alcohols **5–6** with *Cunninghamella elegans*. Conversions (%) are indicated in each case for three day incubations as averages of at least duplicate experiments.

not result in any obvious biotransformation of the fluorinated benzoic acids to amides; however, incubations with *Streptomyces sp.* JCM9888 gave highly efficient

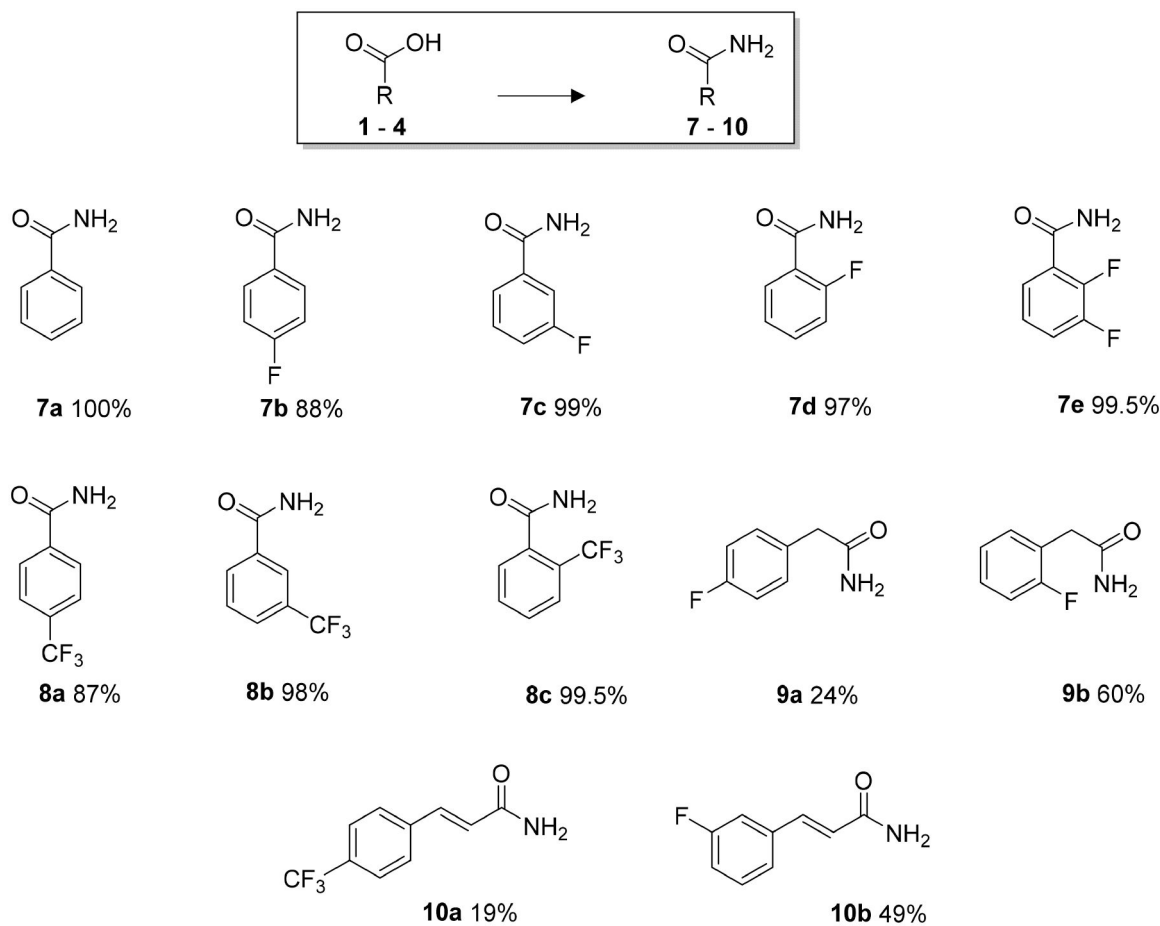


Figure 3. Biotransformations of aromatic carboxylic acids **1a–e**, **2a–c**, **3a–b**, **4a–b** to amides **7a–e**, **8a–c**, **9a–b**, **10a–b** with *Streptomyces sp.* JCM9888. Conversions are indicated in each case for six day incubations of the various substrates.

conversions to new products (Figure 3). This was immediately obvious by ^{19}F $\{^1\text{H}\}$ NMR analysis of the organic extracts after work-up. In all cases, these products proved to be the corresponding benzamides **7b–d** and **8a–c**. Their identities were confirmed by preparing reference amides from the carboxylic acids via their acid chlorides, by reaction with oxalyl chloride, and then ammonium chloride treatment (see SI).

The biotransformation of a carboxylic acid to a primary amide is a rare transformation (Kergomard and Renard 1986; Dorr and Fuerst 2018) and was somewhat unexpected, certainly given the high conversions observed here. Benzoic acid itself **1a**, 2,3-difluorobenzoic acid **1e**, 4'- and 2'-fluorophenylacetic acid **3a–b** and cinnamic acid **4a–b** was also explored as substrates and these too were bio-converted to benzamide **7a**, **7e** with good efficiency and amide **9a–b**, **10a–b** were also observed but at a lower conversion.

4. Conclusions

We report here the efficient conversions of selectively fluorinated benzoic acids to their corresponding

benzylalcohols with the fungi, *Cunninghamella elegans*. Several fungi have been reported to carry out reductive biotransformations on benzoic acids; however, *C. elegans* is a model organism known for oxidative metabolism and therefore this observation seemed counter-intuitive and adds to an appreciation of its metabolic versatility. Incubation of the halogenated benzoic acids with the bacterium *Streptomyces sp.* JCM9888 resulted in efficient conversions to the corresponding benzamides. Biotransformations of carboxylic acids to primary amides is rare, despite this being a common chemical transformation, and thus these protocols may offer some advantage in industrial biotransformation technology.

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Author contributions

Oluwayinka O. Oke designed and performed the microbiology and synthesis experiments and helped develop the manuscript. Yawen Chen assisted with the microbiology aspects of the project. Chukwuemeka Isanbor and Olayinka T. Asekun guided the research and assisted in funding support. David O'Hagan led the project, guided the research and drafted the manuscript.

Disclosure statement

The authors report there are no conflicts of interest.

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