Molecular Design and Synthesis of Dicarbazolophane-Based Centrosymmetric through-Space Donors for Solution-Processed Thermally Activated Delayed Fluorescence OLEDs

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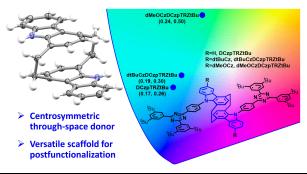
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ABSTRACT: Conjugation-extended carbazolophane donors, dicarbazolophanes (**DCzp**), were designed and synthesized by a multi-fold stepwise Pd-catalyzed Buchwald-Hartwig amination/ring cyclization process. Further, elaboration of the **DCzp** core is possible with introduction of pendant carbazole derivative groups. This provided a way of tuning the optoelectronic properties of the thermally activated delayed fluorescence (TADF) compounds **DCzpTRZtBu**, **dtBuCzDCzpTRZtBu**, and **dMeOCzDCzpTRZtBu**. Solution-processed OLEDs were fabricated and achieved maximum external quantum efficiencies (EQE_{max}) of 8.2% and EQE of 7.9% at 100 cd/m².

The [2.2]paracyclophane (PCP) scaffolds have been used as platforms to study both planar chirality and through-space charge mobility and electronic communication in π -stacked molecular systems.¹ The configurationally rigid PCP scaffold is chemically stable towards light, oxidation, acids and bases, thus making it a promising molecular building block in organic electronics.² We first reported the electron-donor carbazolophane (Czp), that merges the structure of the PCP

with carbazole.³ Compared to carbazole (Cz), this donor adopts a more twisted conformation in donor-acceptor systems due to its larger size while the enlarged conjugation in the CzP results in a stronger electron donor. Further, the inherent planar chirality of the donor translates to emitters that show circularly polarized luminescence (CPL) (**Figure 1**). Incorporation of this donor produced the thermally activated delayed fluorescence (TADF) emitter **CzpPhTRZ**, which showed a small singlet-triplet energy splitting, ΔE_{ST} , of 0.16 eV and a photoluminescence quantum yield, Φ_{PL} , of 70% in 10 wt% DPEPO doped film. The organic light-emitting diodes (OLEDs) showed a maximum external quantum efficiency (EQE_{max}) of 17.0%. Zheng *et al.* reported an analog of CzpPhTRZ that replaced the Czp donor with a phenoxazinephane (PXZp).⁴ The generated molecule, PXZp-Ph-TRZ, possesses a red-shifted emission and a smaller ΔE_{ST} of 0.03 eV leading to yellow TADF OLEDs with EQE_{max} of 7.8%. Very recently, we designed and synthesized two deep blue TADF emitters, CNCzpPhTRZ and CF₃CzpPhTRZ, through introduction of electron-withdrawing cyano (CN) and trifluoromethyl (CF₃) groups onto the Czp moiety. CNCzp-**PhTRZ** and **CF₃CzpPhTRZ** emit at 458 and 456 nm with Φ_{PL} of 65% and 70% in 10 wt% PPT doped film, respectively.⁵ Blue OLEDs exhibited EQE_{max} of 7.4% at 456 nm for CNCzp-PhTRZ, and EQE_{max} of 11.6% at 460 nm for CF₃CzpPhTRZ. As shown in Figure 1, only a single deck of the PCP has been elaborated in each of these TADF emitters.

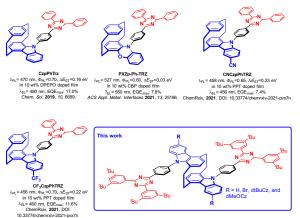


Figure 1. Chemical structures and performances of PCPbased emitters.

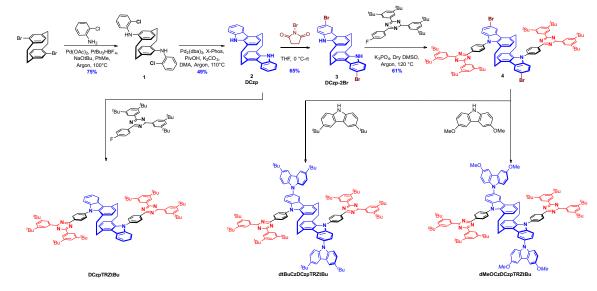
Here, we report the development of a new centrosymmetric through-space dicarbazolophane (**DCzp**) core, obtained through elaboration of both decks of the PCP. Owing to the molecular weight of the emitters, solution-processed

Scheme 1. Synthetic design towards dicarbazolophane-based emitters (details see ESI).

devices were targeted. Solution-processed TADF devices have been fabricated by employing polymers, dendrimers, and small molecules as emitters. Here we explored making small molecules solution-processable. This approach has given promising results,⁶ including the reports by Lu *et al.* and Kaji *et al.*, of EQE_{max} of solution-processed blue TADF OLEDs of up to 19.1% and 22.1%, respectively.⁷

For the key building block, **DCzp**, we conducted a multigram scale synthesis through a two-step protocol employing two-fold Pd-catalysed Buchwald-Hartwig amination using 4,16-dibromo-PCP that afforded the C-N coupling product 1 with a yield of 75% (Scheme 1). For the synthesis of the ring cyclization product, using $Pd_2(dba)_3$ in combination with X-Phos as a catalyst system proved to be more effective for the two-fold Pd-catalysed oxidative cyclization employing the chlorinated moieties as synthetic handle.⁸ DCzp (2) was obtained in a yield of 49% (1.89 g scale). DCzp was selectively dibrominated using NBS in THF to afford DCzp-**2Br** (3) in 65% yield. Nucleophilic aromatic substitution with 2,4-bis(3,5-di-tert-butylphenyl)-6-(4-fluorophenyl)-1,3,5-triazine produced **DCzpTRZtBu** and the bromo-functionalized intermediate product 4 was further elaborated by grafting peripheral donors 3,6-di-tert-butyl-9H-carbazole (dtBuCz) and 3,6-dimethoxy-9*H*-carbazole (dMeOCz) via a two-fold Pd-catalyzed Buchwald-Hartwig cross-couafford dtBuCzDCzpTRZtBu pling to and dMeOCzDCzpTRZtBu, respectively. The introduction of tbutyl groups onto the triazine increases the solubility of targeted emitters in organic solvents, which is important for producing high-quality solution-processed devices. These emitters were fully characterized by NMR spectroscopy, mass spectrometry, IR spectroscopy, and Elemental analysis (EA, details see ESI).

The molecular structure of the compounds **1**, **DCzp**, **DCzp-2Br**, and **DCzpTRZtBu** were confirmed by single crystal X-ray analysis (**Figure 2**). The distances between the two benzene decks of the PCP are 3.01 Å for **1**, 3.03 Å for **DCzp**, 3.02 Å for **DCzp-2Br**, and 3.07 Å for **DCzpTRZtBu**, which are somewhat reduced compared to that in the parent PCP (3.09 Å).



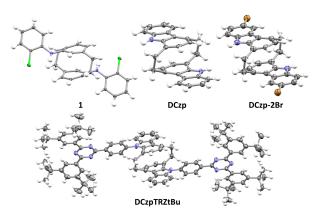


Figure 2. Thermal ellipsoid plots of the crystal structure of **1**, **DCzp**, **DCzp-2Br**, and **DCzpTRZtBu**. Ellipsoids are plotted at the 50% probability level.

Theoretical calculations were employed to establish whether the DCzp-based emitters are likely to show TADF (Figure S22). The previously reported CzpPhTrz has a calculated HOMO level of -5.54 eV, and a ΔE_{ST} of 0.30 eV. **DCzpTRZtBu** presents a slightly smaller ΔE_{ST} of 0.28 eV and a HOMO level that is destabilized at -5.38 eV. The extended conjugation present in the DCzp compound results in a stronger donor character that is reflected in the shallower HOMO level. The addition of secondary substituted carbazole groups act to further increase the strength of the donor. which leads to a further destabilization of the HOMO level to -5.17 eV for dtBuCzDCzpTRZtBu, and -4.93 eV for dMeOCzDCzpTRZtBu. The singlet energy level is strongly affected by the strength of the donor, as we observe a significant decrease in its energy from 3.11 eV to 2.94 eV, to 2.75 eV with increasing strength of the donors present in dtBuCzDCzpTRZtBu and dMeOCzDCzpTRZtBu. The triplet energy level also decreases in energy with increasing donor strength, but not as dramatically as the singlet. This leads to a decrease in $\Delta E_{\rm ST}$ of 0.15 eV and 0.08 eV, respectively. All three materials present an intermediate triplet state that is slightly destabilized with respect to the T₁ state. As a result, the increased density of triplet states should lead to an enhancement of the RISC rates.9

The energy levels of the emitters were inferred from an analysis of the oxidation and reduction potentials determined by cyclic voltammetry (CV) and differential pulse voltammetry (DPV) in dichloromethane (DCM) (**Figure S23** and Table S28). For DCzpTRZtBu and dtBuCzDCzpTRZtBu the oxidation was found to be irreversible at a potential of 1.19 V vs. SCE and 1.09 V vs. SCE, respectively. The oxidation potential for DCzpTRZtBu is significantly destabilized compared to that of CzpPhTRZ at 1.35 V (the original value reported was 1.14 V; however, this has been revised upon re-examination of the voltammogram), thus, in line with the theoretical calculations. dMeOCzDCzpTRZtBu exhibits a reversible oxidation at 0.90 V vs. SCE. The substitutions at the carbazoles in the donor moiety of dtBuCzDCzpTRZtBu and dMeOCzDCzpTRZtBu lead to a destabilization of the HOMOs, resulting in the expected cathodic shift of oxidation peak potentials. This observation is confirmed by the DFT calculations. All compounds show irreversible reduction waves with a peak potential of -1.62 V, -1.78 V, and -1.72 V for DCzpTRZtBu, dtBuCzDCzpTRZtBu, and dMeOCzDCzpTRZtBu, respectively.

The absorption spectra (Figure S24), steady-state, and time-resolved photoluminescence (PL) are shown in Figure 3 and the data summarised in Table 1. The emission spectrum in toluene is red-shifted with increasing donor strength from **DCzpTRZtBu** at λ_{PL} = 443 nm to λ_{PL} = 458 nm for **dtBuCzDCzpTRZtBu** and λ_{PL} = 475 nm for dMeOCzDCzpTRZtBu. Compared with CzpPhTrz, the emission in toluene is blue-shifted from 470 nm (Czp-PhTrz) to 443 nm (DCzpTRZtBu), which shows the potential of DCzp donor for deep and pure blue TADF.³ The PL quantum yield (Φ_{PL}) of degassed toluene solutions of DCzpTRZtBu and dtBuCzDCzpTRZtBu are 91% and 89%, respectively, and showed no significant change upon exposure to oxygen, which suggests the intersystem crossing between S₁ and T₁ is negligible.¹⁰ On the other hand, the Φ_{PL} of dMeOCzDCzpTRZtBu in toluene reduces to 31% in an aerated solution from 44% in a degassed solution. This follows the trend of the decrease in oscillator strength found in our calculations (Figure S22). The transient PL of DCzpTRZtBu, dtBuCzDCzpTRZtBu and dMeOCzDCzpTRZtBu were found to decay monoexponentially, with lifetimes of 16 ns, 21 ns, and 29 ns, respectively; therefore, we assign the decrease in PL of **dMeOCzDCzpTRZtBu** to singlet quenching since in toluene these all three compounds behave fluorescent. For all compounds the ΔE_{ST} in toluene was measured to be > 200 meV (Figure S27) and therefore unlikely to support efficient reverse intersystem crossing (RISC) at room temperature. However, upon rapid cooling using liquid N₂, the emitters at 77 K would be frozen in their respective non-

Compound	Toluene	e PVK (10 wt%) thin film							
	λ_{PL}/nm	$\Phi_{ ext{PL}^a}$ / %	$\tau_{\rm p}$ / ns	$\Delta E_{\rm ST}$ / meV	λ_{PL} / nm	$\Phi_{ ext{PL}^b}$ / %	$ au_{\mathrm{p}^c}$ / ns	$ au_{ m d}$ / $\mu m s$	$\Delta E_{\rm ST}$ /meV
DCzpTRZtBu	443	91 (84)	16	330	455	41 (40)	10		115
dtBuCzDCzpTRZtBu	458	89 (89)	21	290	455	37 (35)	7.4	9.7	110
dMeOCzDCzpTRZtBu	475	44 (31)	29	230	490	41 (38)	6.8	7.7	70

Table 1. Photophysical properties of the emitters.

^{*a*} Quinine sulfate (0.5 M) in H₂SO₄ (aq) was used as the reference ($\Phi_{PL} = 54.6\%$, $\lambda_{exc} = 360$ nm). Values are given for degassed (aerated) solutions, ^{*b*} purged with nitrogen (oxygen), ^{*c*} average lifetime calculated as $\tau_{avg} = (\sum A_i \tau_i) (\sum A_i)^{-1}$.

equilibrised geometries, resulting in an overestimation of $\Delta E_{\text{ST}}.$

The compounds were then studied as doped poly(*N*-vinyl carbazole) (PVK) films at a concentration of 10 wt%, the value of which was chosen to optimise the Φ_{PL} (**Table 1**). The steady-state PL spectra and transient PL decays of the compounds are shown in Figure 3. The steady-state PL spectra show the same trends as those in solution but are red-shifted with λ_{PL} = 455 nm for **DCzpTRZtBu**, λ_{PL} = 455 nm for **dtBuCzDCzpTRZtBu**, and λ_{PL} = 490 nm for **dMeOCzDCzpTRZtBu**. The Φ_{PL} for the films is around 40%, which is significantly lower than in solution. This may be due host-emitter or emitter-emitter deactivation in the films. The transient PL decays of all films show a multiexponential prompt emission with an average lifetime, τ_{p} , of 7.4 ns. 6.8 ns for 10 ns, and DCzpTRZtBu, dtBuCzDCzpTRZtBu, and dMeOCzDCzpTRZtBu, respectively. The transient PL of dtBuCzDCzpTRZtBu, and dMeOCzDCzpTRZtBu show a multiexponential delayed lifetime component with an average lifetime, τ_d , of 9.7 µs and 7.7 µs at 300 K. The delayed emission lifetime is comparable to the delayed component of CzpPhTrz in PVK of 9.0 μs (Figure S26).

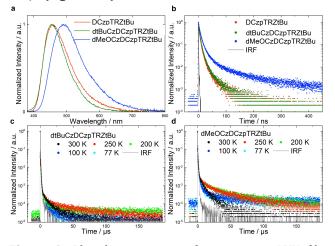


Figure 3. Photoluminescence of emitters in PVK film (10 wt%). (a) Steady-state PL spectra (λ_{exc} = 345 nm), (b) prompt PL decay of all emitters, (c) delayed PL decay component at different temperatures of **dtBuCzDCzpTRZtBu** and (d) **dMeOCzDCzpTRZtBu**. For transient PL (λ_{exc} = 378 nm).

The delayed component is longer-lived at lower temperatures and does not show a complete quenching at low temperature as expected for a TADF emitter. The ΔE_{ST} values are 110 meV and 70 meV for **dtBuCzDCzpTRZtBu**, and **dMeOCzDCzpTRZtBu**, respectively (**Figure S28**), and thus sufficiently small for TADF to be operational at room temperature. The short delayed lifetime and moderate Φ_{PL} at room temperature can be explained by a strong non-radiative decay contribution from the triplet state, which is more pronounced with the introduction of the methoxy substituents. At lower temperatures this pathway is quenched due to fewer vibrations resulting in a longer delayed lifetime. In the case of **dMeOCzDCzpTRZtBu**, RISC does not appear to be fully suppressed at 77 K. Assuming the previous discussed measured $\Delta E_{\text{ST}} = 70 \text{ meV}$ is identical to the energy barrier for RISC in **dMeOCzDCzpTRZtBu**, we expect k_{RISC} to be reduced by four orders of magnitude at 77 K from k_{RISC} at 300 K but not entirely quenched, resulting in a long delayed emission lifetime.

Given the high molecular weights of the emitters, solution-processed devices were fabricated with the following layers: indium tin oxide (ITO) / poly(3,4-ethylenedioxythiophene) polystyrene sulfonate (PEDOT:PSS) (40 nm)/emitter:PVK (10 wt%, 35-40 nm) / 1,3,5-tris(3-pyridyl-3-phenyl)benzene (TmPyPB) (50 nm)/LiF (0.5 nm)/Al (100 nm). The electroluminescence properties are shown in **Figure S29** and the device metrics are listed in **Table S29**. Analogous to the trend observed in the PL study, the emission colour of the devices progressively red-shifts from sky-blue emission for **DCzpTRZtBu** with a λ_{EL} of 475 nm, to λ_{EL} = 478 nm for **dtBuCzDCzpTRZtBu** to λ_{EL} = 515 nm for dMeOCzDCzpTRZtBu. The EL spectra are greener (i.e., relatively red-shifted) than the corresponding PL spectra in the PVK host at the same doping concentration. This might be due to microcavity effects in the device.

The highest EQE_{max} was found for the device with dMeOCzDCzpTRZtBu at 8.2%, and this OLED achieved an efficiency of 7.9% at 100 cd/m². Devices with DCzpTRZtBu and **dtBuCzDCzpTRZtBu** exhibited much lower EQE_{max} of 3.2% and 4.0%, respectively. Based on the previous discussed PLQY of the PVK films doped with **dMeOCzDCzpTRZtBu** (Φ_{PL} = 41%) the theoretical EQE_{max} is 8.2% when considering an outcoupling efficiency of $\gamma_{\rm out} \approx 20\%$, and that all triplet excitons are efficiently converted into singlets. Therefore, we conclude that the OLED operates via an efficient TADF mechanism. The lower efficiency in devices with either **DCzpTRZtBu** or dtBuCzDCzpTRZtBu cannot be explained by singlet emission alone as this would lead to an expected EQE_{max} of 2.1% and 1.9%, respectively. Therefore, triplet up conversion must occur in these devices too; however, with a lower exciton utilization efficiency than in dMeOCzDCzpTRZtBu, which is likely due to their larger ΔE_{ST} . **DCzpTRZtBu** did not show any indication of TADF in doped films within our PL studies. As the EQE_{max} is observed at higher current densities as in the devices with dMeOCzDCzpTRZtBu, the upconversion might be explained by triplet-triplet annihilation, which is facilitated by a large triplet population.

In this work, we describe the design and modular synthesis of centrosymmetric **DCzp**-based through-space donors via a stepwise Pd-catalyzed Buchwald-Hartwig amination and ring cyclization approach. The PCP-derived emitters, **DCzpTRZtBu**, **dtBuCzDCzpTRZtBu**, and **dMeOCzDCzpTRZtBu** showed Φ_{PL} of up to 91% in toluene and 41% in doped PVK films. Consequently, solution-processed OLEDs using **dMeOCzDCzpTRZtBu** were fabricated and achieved an EQE_{max} of 8.2% *via* an efficient TADF mechanism.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website.

Preparation, X-ray crystallography data (**DCzp** (1), CCDC 2049645; **DCzp** (2), CCDC 2049646; **DCzp-2Br** (3), CCDC 2049647; and **DCzpTRZtBu**, CCDC 2049648), photophysical properties, calculation details, NMR spectra.

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Notes

The authors declare no competing financial interest.

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